

## Shock Synthesis of $Gd_2Zr_2O_7$

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**Abstract.** We dealt with shock compression on a composition of  $Gd_2Zr_2O_7$  by explosive-driven flyer impact methods, because  $Gd_2Zr_2O_7$  with  $r_{Gd}/r_{Zr}$  ratio of 1.46 lies at the structural boundary between ordered pyrochlore and defect fluorite structures. The results indicate recovered products depend on shock conditions that we need to specify by further study.

### Introduction

Shock compression process provides unique environments for materials synthesis due to not only the realized high pressure and high temperature but also the shock-enhanced kinetics and fast quenching [1]. The process is a time-limited reaction and favors martensitic phase transformation in general. There are many trials to use shock compression techniques for investigation of solid state reactions [2]. The most typical one has been known historically as diamond synthesis, and the process has been developed to optimize the yield of products. Here we report a progress of shock synthesis of oxide compounds using explosive-driven plate impacts.

Rare earth pyrochlore compounds of  $A_2B_2O_7$ , where A is a rare earth element and B is a tetravalent cation such as  $Zr^{4+}$  and  $Ti^{4+}$ , exhibit several interesting properties for physical, chemical and industrial applications. The pyrochlore structure is known to form if the cation radii ratio ( $r_A/r_B$ ) lies in the range 1.46–1.80. However, the fluorite structure is favored with  $r_A/r_B$  below 1.46. The cation radii ratio  $r_A/r_B$  has an important effect on the high pressure structural stability.  $Gd_2Zr_2O_7$  with  $r_A/r_B$  ratio of 1.46 lies at the structural boundary between ordered pyrochlore and defect fluorite. Hence it is expected to show interesting structural behavior as a function of temperature and pressure. We tried to understand the effect of shock compression on  $Gd_2Zr_2O_7$ . Among  $A_2B_2X_7$  (X is anion such as O and F) compounds there are three discrete structures of pyrochlore, fluorite, and weberite. Their structural relations are based on the fluorite structure ( $AX_2$ ) where each anion is at the center of the cation tetrahedral ( $A_4X$ ) and the lattice is characterized by a lattice constant of  $a = \sim 5 \text{ \AA}$  with  $Z=1$ . In pyrochlore structure, different A and B cations make  $A_4X$ ,  $B_4X$ , and  $A_2B_2X$ , and the lattice is expanded double ( $a = \sim 10 \text{ \AA}$ ) and the number of  $Z=8$ . Weberite consists of  $A_3BX$ ,  $AB_3X$ , and  $A_2B_2X$ , with lattice constants of  $\sqrt{2}a$ ,  $2a$ , and  $\sqrt{2}a$  and with  $Z=4$ . Therefore, pyrochlore and weberite have their corresponding superlattices in addition to the fluorite structure.

Shock compression technique has never been applied to solid-solid reactions in complicate chemical systems to our knowledge. We explore such chemical systems using shock compression techniques.



### Experimental methods

We dealt shock compression on two starting mixtures of a composition  $Gd_2Zr_2O_7$  (powdered mixture of  $Gd_2O_3 + 2 ZrO_2$  and the product heated in air at  $900\text{ }^\circ\text{C}$  for 2 hours), encapsulated in copper containers, by explosive-driven flyer impact methods [3]. A copper flyer with a diameter of 40 mm and a thickness of 2 mm is accelerated to a high velocity by the detonation of the main explosive charge of nitromethane ( $CH_3NO_2$ ), initiated by a booster charge of 8701 explosive [3]. Peak shock pressure reflected within a sample is calculated by the impedance match method from the known impact velocity. The shock velocity ( $U_s$  km/s)- particle velocity ( $U_p$  km/s) relation of copper [4] with density of  $8.924\text{ g/cm}^3$  is used as  $U_s = 3.91 + 1.51U_p$ . The starting material preheated at  $900\text{ }^\circ\text{C}$  (sample I) was partially reacted to a fluorite structure with monoclinic  $ZrO_2$  according to the powder x-ray diffraction (XRD) analysis (Fig. 1 A, B, and C). Another starting material (sample II) was a mixture of  $Gd_2O_3$  and monoclinic  $ZrO_2$  as the received powders.

The container after shot was cut open to remove the sample. The successfully recovered samples as well as the starting materials were investigated by powder x-ray diffraction methods to identify phases present in products. We carried out a series of recovery experiments as a function of impact velocity and porosity.

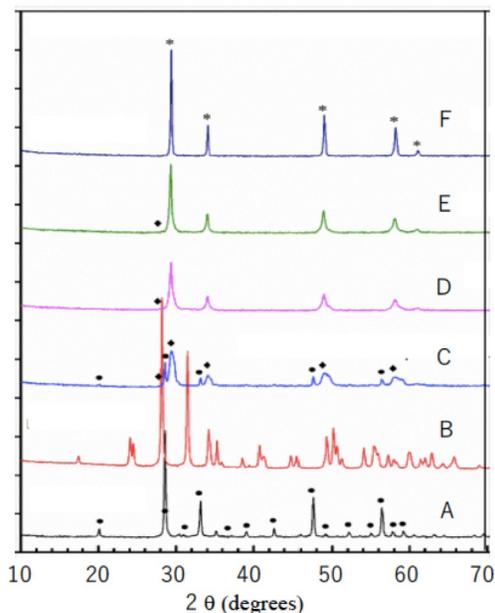


Fig. 1. XRD patterns using Cu  $K\alpha$  radiation for sample I.  
 (A)  $Gd_2O_3$  after heated at  $1000^\circ\text{C}$  for 4 hours,  
 (B)  $ZrO_2$  after heated at  $800^\circ\text{C}$  for 4 hours,  
 (C) Product from a mixture of (A) and 2 (B) after heated at  $900^\circ\text{C}$  for 2 hours,  
 (D) Recovered sample I with porosity of 48% at 43.5 GPa, (E) Recovered sample I with porosity of 40% at 60.0 GPa, and (F) Recovered sample I with porosity of 54% at 84.9 GPa.

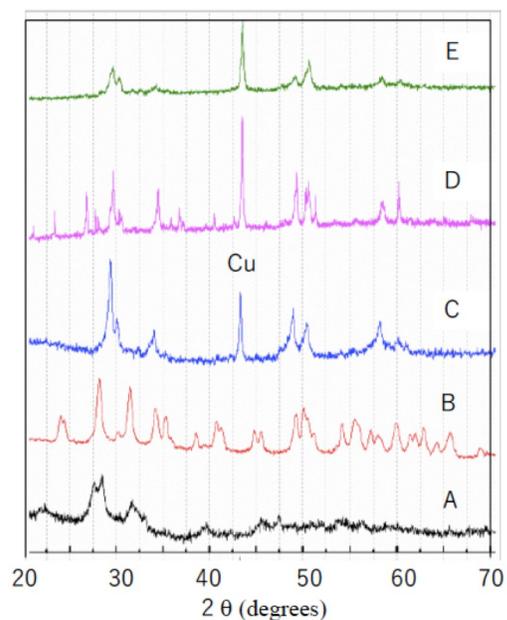


Fig. 2. XRD patterns using Cu  $K\alpha$  radiation for sample II.  
 (A)  $Gd_2O_3$  as received, (B)  $ZrO_2$  as received, (C) Recovered sample II with porosity of 50% at 60.0 GPa, (D) and (E) Recovered sample II with porosity of 30% at 84.9 GPa. Peak with Cu Indicates the highest peak for Cu.

## Results and discussion

We have started a series of shock recovery experiments on various pyrochlore compounds that has not been known yet, and explore novel compounds using shock compression. We report and discuss the results on two bulk compositions of  $Gd_2Zr_2O_7$ . Impact velocities of 1.85 km/s, 2/36 km/s, and 3.06 km/s of Cu flyers correspond to peak shock pressures of 43.5 GPa, 60.0 GPa, and 84.9 GPa, respectively.

The XRD patterns of recovered samples indicate completely transformed to the fluorite structure with no additional peaks (Fig. 1 F) from sample I. The peaks sharpen with increasing shock pressure (Figs. 1 D and E). The starting sample (Fig. 1 C) indicates peaks corresponding to a fluorite structure and  $Gd_2O_3$  with no  $ZrO_2$ . Although this result suggests that the fluorite is non-stoichiometric, the initial monoclinic  $ZrO_2$  may be transformed to cubic or tetragonal structure at shock-induced high temperatures. The maximum peaks for fluorite and tetragonal (or cubic)  $ZrO_2$  are close around 30 degree each other, and the difference between tetragonal and cubic  $ZrO_2$  is indistinguishable by XRD [5].

The products from the raw powder mixture (sample II), however, display two types of XRD patterns (Fig. 2). One consists of relatively broad peaks corresponding to a pyrochlore structure (Figs. 2 C and E) and the other indicate relatively sharp peaks of pyrochlore structure (Fig. D), although both contain significant amounts of copper powders from container and may contain small amount of tetragonal (or cubic)  $ZrO_2$ . The copper contamination that we did not observe in sample I may suggest higher shock temperatures in sample II than sample I because the starting  $Gd_2O_3$  powder was poorly crystalline (Fig. 2 A).

Then, the presence of a large amount of copper in the recovered sample II can be explained by high temperatures, although the porosity difference may affect the shock temperature. The formation of fluorite  $Gd_2Zr_2O_7$  suggests relatively high temperatures ( $>1530^\circ\text{C}$ ) in hot press sintering [6]. If this is the case, our shock temperatures could be close to this. The effects of porosity of the initial powders pressed in the recovery container are not well controlled in the present study, and we need further study. However, high temperatures generated in powdered samples are found to promote solid reaction significantly. It is difficult to understand the shock pressure effect on the solid reaction due to a small difference between fluorite and pyrochlore structures at high pressures. Based on a detailed study of the lattice parameter of  $Gd_2Zr_2O_7$  with fluorite and pyrochlore structures at ambient condition [7], the pyrochlore has slightly larger volume than the fluorite and can be the low pressure. Therefore, we need to know shock conditions to understand the solid reactions. And also it is interesting to compare the static compression results on  $Gd_2Zr_2O_7$  at room temperature [8, 9]. The results indicate back transformation from pyrochlore to defect-fluorite formed above 15 GPa [8] and amorphization above  $\sim 35$  GPa due to distortion of cation [9].

## Summary

Shock compressions of powders with a composition of  $Gd_2Zr_2O_7$  produced both defect fluorite and ordered pyrochlore structures detected by x-ray diffraction methods. The results need to be specified to understand the solid reactions.

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